

OVERVIEW OF NASA CRYOCOOLER PROGRAMS

R.F. Boyle^a, R.G. Ross, Jr.^b

^aNASA Goddard Space Flight Center
Greenbelt, MD 20771 USA

^bJet Propulsion Laboratory
California Institute of Technology
Pasadena, CA 91109

ABSTRACT

Mechanical cryocoolers represent a significant enabling technology for NASA's Earth and Space Science Enterprises, as well as augmenting existing capabilities in space exploration. An overview is presented of on-going efforts at the Goddard Space Flight Center and the Jet Propulsion Laboratory in support of current flight projects, near-term flight instruments, and long-term technology development.

INTRODUCTION

NASA programs in Earth and space science observe a wide range of phenomena, from crop dynamics to stellar birth. Many of the instruments require cryogenic refrigeration to improve dynamic range, extend wavelength coverage, and enable use of specific detector technologies. Over the last two decades, NASA has supported cryocooler technology development in support of these projects, and has also taken advantage of coolers developed under Defense Department and commercial funding [1]. As coolers have increased in capability, and as the perception of risk associated with a cooler has declined, NASA programs have become more willing to baseline a cryocooler in place of an expendable cryogen system. The largest utilization is currently in instruments operating at medium to high cryogenic temperatures, reflecting the relative maturity of the technology at these temperatures.

COOLERS FOR HIGH-TEMPERATURE APPLICATIONS (>65K)

Hyperion on the EO-1 spacecraft is the first NASA science instrument to reach orbit with a cryocooler. It is a hyperspectral imager, covering the band from 5-16 μ m, using a TRW mini pulse tube cooler [2,3] to refrigerate a HgCdTe focal plane to xxK. The instrument is considered a technology demonstration for future generations of instruments in the Landsat program. The intent is to show backwards compatibility with existing Landsat data sets, while enabling a wealth of additional spectral data for Earth science applications. The Earth science community has been very excited with the data provided by Hyperion, making a cryogenic hyperspectral array a strong candidate for future generations of Landsat.

The cooler has performed well throughout the mission, but suffered a failure in the position-control loop on the displacer. It has since been re-configured to run at nominal stroke without position control. As of July 1, 2001 the cooler has run for greater than 4000 hours on-orbit.

HESSI Gamma-Ray Spectrometer

The High-Energy Solar Spectroscopic Imager (HESSI) uses an array of nine large germanium detectors to observe solar flares from 3keV to 25GeV. A Sunpower Stirling cooler running at 65K maintains the detectors at 75K [4]. Scheduled to be launched in June 2001, the mission hopes to last up to two years on orbit. An unusually large amount of running time has been accumulated on the Sunpower M77B coolers, with three units at or above 8,000 hours of run time prior to first flight. One of these, with 17,000 hours of run time, was in the spacecraft when a test mishap in March 2000 subjected the spacecraft to vibration inputs greater than 50g. That cooler's performance was degraded [5], and a backup unit, put together from modules of other damaged units, will eventually be flown in its place.

AMS-2 Charged-Particle Spectrometer

A set of four Sunpower M87 coolers has been baselined to fly on the Alpha Magnetic Spectrometer – 2 (AMS-2) mission in October 2004. The instrument, mounted on the International Space Station, will use a large superconducting magnet assembly in a search for antimatter nuclei from cosmic sources. The coolers will be used to intercept heat at the outer thermal shield on a 2500 liter helium tank. With the large weight of the superconducting magnets, it is extremely challenging to provide enough thermal isolation to allow a 3-year lifetime, even with the coolers operating at nominal power. The coolers, each capable of 8-9W of heat lift at 85K, will be used to provide a total of 20-25W of cooling on the shield.

Other coolers now in-orbit?

Technology Developments

Under a NASA Space Act Agreement, Lockheed Martin's Advanced Technology Center has developed a miniature pulse tube cooler [6]. With 500mW of cooling at 65K for 20W of input power, and a cooler mass of 3kg, it is similar in performance to the TRW mini pulse tube cooler. Three have recently been delivered to NASA for characterization. The Lockheed Martin cooler offers slightly higher performance, but the electronics have not yet had the advantage of significant funding for miniaturization.

Under a NASA Small Business contract, Sunpower has assembled a single-stage pulse tube cooler similar in performance to its M77 Stirling cooler. Under Phase II of their contract, they are working on packaging the cooler for commercial or flight use.

COOLERS FOR MEDIUM-TEMPERATURE APPLICATIONS (30-65K)

For near-IR instruments in Earth and space science applications (covering roughly 0.5-15 μ m), many instruments use HgCdTe arrays, operating between 35-65K. Two of these, already on orbit with the EOS Terra spacecraft, are the ASTER and MOPITT instruments. Two of ASTER's sub-instruments use coolers built by Mitsubishi Electric and Fuji Denki to provide cooling at 80K for cloud monitoring. MOPITT uses two back-to-back BAe/Matra Marconi coolers to cool two separate detector arrays to 85K. One of the two suffered a failure somewhere in the displacer electronics in May 2001, and is currently in a troubleshooting mode.

AIRS Cryocooler Development

A NASA application for advanced space cryocoolers in the very near term is the Atmospheric Infrared Sounder (AIRS) instrument. This instrument is an atmospheric air temperature measuring instrument scheduled to be flown on NASA's Earth Observing System Aqua platform in the December 2001 timeframe; it was designed and built under JPL contract by Lockheed Martin Infrared Imaging Systems, Inc. (now BAE Systems IR Imaging Systems) of Lexington, MA. The cryocooler development effort was a highly collaborative effort involving cryocooler development at TRW, and extensive cryocooler testing at JPL and Lockheed Martin [7]. In the first phases of the AIRS cooler effort, contracts were awarded to BAe (now MMS) and Lockheed-Lucas for the development-testing of advanced second-generation Stirling cryocoolers with the needed capacity, efficiency, and low vibration. These early efforts fostered important design improvements associated with reduced off-state conduction down the cold finger, and high accuracy coldtip temperature regulation via compressor piston stroke control [8,9]. They also illuminated important technical challenges that could be more easily met by the use of an advanced pulse tube expander in place of the Stirling displacer.

In 1994, TRW was awarded the contract to develop and produce the flight coolers for the AIRS instrument. The TRW AIRS pulse tube cooler has excellent thermal performance, comparable to the best Stirling coolers, and has a number of features that greatly improve instrument integration. These include reduced mass, size and complexity, increased stiffness, and reduced vibration at the cold head. The AIRS flight pulse tube coolers, delivered to JPL for testing in October 1997, and to the instrument for integration in January 1998, have been extensively characterized and have met all of their key performance goals [10,11].

TES Cooler Development

The second large cryogenic instrument presently under development at JPL is the EOS Tropospheric Emission Spectrometer (TES) instrument. TES is an infrared satellite instrument designed to measure the state of the earth's troposphere. It is scheduled for launch into polar orbit aboard NASA's third earth observing systems spacecraft (EOS-Aura) in the 2003 timeframe.

TES uses two coolers to cool two separate focal planes to 57 K. The two coolers are identical and are a variant of the TRW AIRS pulse tube cooler, but configured with the pulse tube hard mounted to the compressor. The coolers were fabricated by TRW under contract to JPL, and have been extensively characterized at JPL in preparation for integration into the overall TES instrument later this year [8,9].

IMAS Cooler Development

A third JPL cooler development program was conducted in the 1996-1998 timeframe to provide a next-generation pulse tube cryocooler for advanced instruments needing lightweight, efficient cooling in the 50 to 150K temperature range. The cooler concept was referred to as the Integrated Multispectral Atmospheric Sounder (IMAS) cooler in recognition of the NASA/JPL advanced concept instrument program under which the development took place. This very successful development effort was carried out at TRW and led to a new cooler with comparable thermal performance to the AIRS and TES pulsetube coolers, but with one quarter of the mass and size [12,13]. Subsequent refinement of the IMAS cooler has led to what TRW refers to as its High Efficiency Pulse Tube cooler [3].

A second important part of the IMAS development effort focused on improving the cryocooler electronics. A key issue with nearly all previous coolers is the presence of large amounts of ripple current passed on to the spacecraft's 28 Vdc power bus. On AIRS and TES this ripple current required the introduction of additional special ripple filters between the cryocooler and the spacecraft power system. For IMAS, an active ripple suppression circuit was developed and integrated directly into the cryocooler drive electronics with minimal efficiency and mass penalty. The IMAS drive electronics was subsequently reduced to qualified flight hardware to drive TRW's mini pulse tube cooler for the Hyperion instrument.

HIRDLS Cooler

The High Resolution Dynamics Limb Sounder (HIRDLS) is currently nearing completion for flight on the EOS-Aura spacecraft [14]. This cooler, manufactured by Ball Aerospace under contract to Lockheed / Martin, provides 720mW at 55K for an array covering 21 bands between 6-17 μ m. It is a single-stage split Stirling cooler, using technology developed under a number of NASA and DoD contracts.

Other Applications

Another notable application for coolers, other than detectors, is in propulsion systems. NASA's Glenn Research Center is studying the use of cryocoolers to enable zero-boiloff storage of cryogenic propellants in space flight systems [15]. At the Johnson Space Center, the Variable Specific Impulse Magnetoplasma Rocket (VASIMR) project is designing a system that will use high-temperature superconducting coils for plasma containment and acceleration [16].

Other coolers now in-orbit?

LOW-TEMPERATURE COOLERS

The largest technology push within NASA right now is in the temperature range of 4-10K. Missions such as the Next Generation Space Telescope and the Terrestrial Planet Finder plan to use infrared detectors operating between 6-8K, typically arsenic-doped silicon arrays, with telescopes of greater than 5m diameter operating at less than 40K. Other missions call for large aperture telescopes operating as low as 4K. Constellation-X plans to use X-ray micro-calorimeters operating at 50mK. NASA has one flight cooler currently in development, and plans for technology development on additional coolers.

Planck Cooler Development

As a precursor to the US low-temperature cryocooler missions, JPL is presently working on the development of a hydrogen sorption cryocooler for the Planck mission of the European Space Agency. The objective of the Planck mission is to produce very high resolution mapping of temperature anisotropy in the cosmic microwave background (CMB) radiation. The Planck spacecraft is scheduled to be launched around 2007 into a deep-space L2 Lagrangian orbit in order to reduce stray infrared radiation from earth, and to permit passive cooling of the telescope and optical system to 50 to 60 K. In addition to the 50 K passive cooling, the two key instruments are using an active cooling system of three cryocoolers to achieve the low temperatures required to measure the CMB.

The Low Frequency Instrument (LFI) will have an array of tuned radio receivers based on High Electron Mobility Transistors (HEMTs) to detect radiation in the range 30-100 GHz. These receivers will be operated at a temperature of about 20 K. The High Frequency Instrument (HFI) will use bolometers operated at 0.1 K for frequencies from 100 GHz to 900 GHz.

JPL is developing and delivering redundant hydrogen sorption cryocoolers to cool the LFI detectors to 18 - 20 K and to precool the RAL 4 K helium J-T that cools the 0.1 K dilution refrigerators in the HFI cooling system. The sorption cryocooler development builds on the JPL/DoD/NASA Brilliant-Eyes Ten-Kelvin Sorption Cryocooler Experiment (BETSCE) flown in May 1996 [17,18]. The JPL Planck sorption cooler began detailed development in the 1998 timeframe and the qualification/flight #1 unit is scheduled for delivery and instrument integration in mid 2002, followed by the second flight unit a year later [19,20].

Large Telescope Systems Initiative

In order to meet future needs, NASA is planning the Large Telescope Systems Initiative, beginning in NASA's FY02 or FY03. LTSI will promote development of lightweight deployable optics, low-temperature radiator technology, and sub-10K closed-cycle coolers. The coolers could be Joule-Thomson or reverse-Brayton systems, with additional dilution or adiabatic demagnetization stages for sub-Kelvin requirements.

The initial LTSI cryocooler work will probably focus initially on a 5mW cooler operating at 6K, which would be just about right for interfacing with the Constellation-X sub-K refrigerator, and might be a bit big for TPF's detector refrigerator.

Two coolers are currently funded by NASA for development work are a reverse-Brayton cooler made by Creare, Inc., and a hydrogen / helium sorption cooler made at the Jet Propulsion Laboratory.

The Creare reverse-Brayton cooler underwent final component level testing during early 2001, achieving about 200mW of net refrigeration at 6K. It went into system level testing in June, and a report on results is expected at this conference [21].

Work on the helium stage for a 5K sorption cooler has been progressing this year, and a report on results is expected at this conference. [22]

LTSI is also pursuing passive low-temperature cooling, at temperatures usually only reached with cryocoolers or stored cryogens. Both NGST and TPF plan to passively cool their optics to 35K, incorporating sophisticated sunshades and thermal isolation structures to minimize heat input, and incorporating large radiators to reach extremely low temperatures. This option is made possible by the orbits selected for these missions, well away from the thermally-disruptive presence of the Earth.

SUMMARY

Cryocoolers have finally come into flight usage in NASA science instruments. Flight coolers are available with a wide range of capabilities. NASA-funded technology development is now focusing on 4-10K coolers.

REFERENCES

1. Ross, R.G., Jr., "JPL Cryocooler Development and Test Program: A 10-year Overview," Proceedings of the 1999 IEEE Aerospace Conference, Snowmass, Colorado, Cat. No. 99TH8403C, ISBN 0-7803-5427-3, 1999, p. 115-124.

2. Tward E., Chan C.K., Jaco C., et al., "Miniature space pulse tube cryocoolers", *Cryogenics* **39** (8), pp. 717-720 (1999)
3. Tward, E., et al., "High Efficiency Pulse Tube Cooler," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 163-168.
4. Boyle, R., Banks, S., Cleveland, P. and Turin, P., "Design and performance of the HESSI cryostat", *Cryogenics* **39** (12), pp. 969-973 (1999)
5. Boyle, R. et al, "Cryocoolers for the HESSI Spectrometer: Final Report of the Cryocooler Tiger Team", Internal Document, Goddard Space Flight Center (2001)
6. Nast, T.C., et al., "Miniature Pulse Tube Cryocooler for Space Applications," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 145-154.
7. Ross, R.G., Jr. and Green K., "AIRS Cryocooler System Design and Development," *Cryocoolers 9*, Plenum Publishing Corp., New York, 1997, pp. 885-894.
8. Raab, J., et al., "TES FPC Flight Pulse Tube Cooler System," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 131-138.
9. S.A. Collins, J.I. Rodriguez, and R.G. Ross, Jr., "TES Cryocooler System Design and Development," in *Adv. in Cryogenic Engineering*, vol. 47, American Institute of Physics, New York, 2002.
10. Ross, R.G., Jr., Johnson, D.L., Collins, S.A., Green K. and Wickman, H. "AIRS PFM Pulse Tube Cooler System-level Performance," *Cryocoolers 10*, Plenum Publishing Corp., New York, 1999.
11. Johnson, D.L., Collins, S.A. and Ross, R.G., Jr., "EMI Performance of the AIRS Cooler and Electronics," *Cryocoolers 10*, Plenum Publishing Corp., New York, 1999.
12. Chan, C.K., Ross, R.G., Jr., et al., "IMAS Pulse Tube Cooler Development and Testing," *Cryocoolers 10*, Plenum Publishing Corp., New York, 1999.
13. Ross, R.G., Jr., "IMAS Pulse Tube Cryocooler Development and Testing," *Integrated Multispectral Atmospheric Sounder (IMAS) Instrument Technology Development and Demonstration, Final Report*, Internal Document, Jet Propulsion Laboratory (1998), pp. 3-1 to 3-16.
14. Kiehl, W.C., et al., "HIRDLS Instrument Flight Cryocooler Subsystem Integration and Acceptance Testing," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 769-774.
15. Plachta, D., "Cryogenic Propellant Long-term Storage With Zero Boil-Off", in *Advances in Cryogenic Engineering*, Vol 47, edited by M. DiPirro et al, American Institute of Physics, Melville, NY, 2002 (to be presented at this conference)
16. Chang Díaz, F. R., "Research Status of The Variable Specific Impulse Magnetoplasma Rocket", *Fusion Technolog* **35**, pp. 87-93 (1999)
17. Bowman, R.C., et al., "Brilliant Eyes Ten-Kelvin Sorption Cryocooler Experiment (BETSCE), Final Report", JPL Publication 97-14, Pasadena, CA, September 1997.
18. Wade, L., Levy, A. and Bard, S., "Continuous and Periodic Sorption Cryocoolers for 10 K and Below," *Cryocoolers 9*, Plenum Press, New York, 1997, pp. 577-586.
19. Paine, C.G. et al., "PLANCK Sorption Cooler Initial Compressor Element Performance Tests," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 531-540.
20. Bhandari, P. et al., "Sizing and Dynamic Performance Prediction Tools for 20 K Hydrogen Sorption Cryocoolers," *Cryocoolers 11*, Kluwer Academic/Plenum Publishers, New York, 2001, pp. 541-550.
21. Zagarola, M., Swift, W. and Gibbon, J., "A Low Temperature Turbo-Brayton Cryocooler for Space Applications", in *Advances in Cryogenic Engineering*, Vol 47, edited by M. DiPirro et al, American Institute of Physics, Melville, NY, 2002 (to be presented at this conference)
22. Wade, L., Lindensmith, C., and Sirbi, A. "Low-Power, Zero-Vibration 5 K Sorption Cooler for Astrophysics Instruments", in *Advances in Cryogenic Engineering*, Vol 47, edited by M. DiPirro et al, American Institute of Physics, Melville, NY, 2002 (to be presented at this conference)